## **▼**AUTOMATION DIRECT §

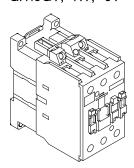
## CONTACTORS INSTRUCTIONS

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## GH15GT,-HT,-JT

5807470

cod.



3-pole contactors GH15GT,-HT,-JT

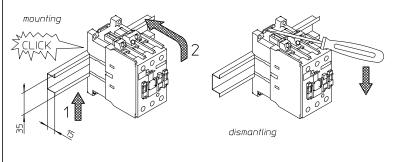


RATINGS ACCORDING TO CULUS					
Contactor type			GH15GT	GH15HT	GH15JT
Insulation voltage	AC	٧	600		
General Use		Α	60	70	80
	200V	HP	10	15	15
Max. power of	230V	HP	10	15	20
three-phase motors 60Hz	460V	HP	25	30	40
	575V	HP	30	40	50
Max. power of	115V	HP	3	3	5
single-phase motors 60Hz	230V	HP	5	7.5	10
Auxiliary contacts			Rated voltage: 600V AC Switching capacity: A600		

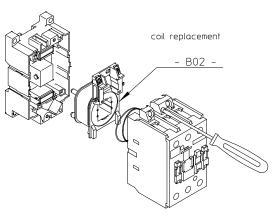
For starter combination use only with overload relay type RTD65

### RATINGS ACCORDING TO IEC

Contactor type			GH15GT	GH15HT	GH15JT
Insulation voltage	AC	٧		690	
Resistive loads AC-1 cat.	(open)	Α	63	80	100
Max. power of 50–60Hz	230V	kW	11	12.5	18.5
three-phase motors	400V	kW	18.5	22	30
AC-3 category	440V	kW	21	25	33
	500V	kW	18.5	22	30
	690V	kW	18.5	22	30



Connections	Size of ca	Tightening torque	
Main circuit Use 75°C copper wire only	12 - 3	-	45 IN. LB.
Auxiliary circuit	16 - 12	14 - 12	7 IN. LB.



¬ 1 X 6mm(DN-SS5) #2 Pozidriv (DN-SP2)

Tighten the screws of anused terminals





## WARNING:

Electrical Shock Hazard

Installation and maintenance by qualified personnel only. Remove power before servicing. Follow the operating instructions.

- MOUNTING

  -Do not mount or remove contactor with power connected.
  -Provide adequate circuit protection (fuses, circuit breakers) on the supply side of the contactor.
  -Working position in the vertical plane: As shown in the drawings.
  -Minimum spacing between contactors mounted in a row: 5mm.
  -Installation: Check for unrestricted make/break action by manually actuating contactor (POWER OFF) after installation.
  -Ensure that control voltage remains within 85%-110% of rated coil voltage.
- voltage.

  -Ensure that components driving the coil (switches, control relays, output modules) do not cause unsteady operation of the coil resulting in erratic make/break action of the contactor.

### MAINTENANCE

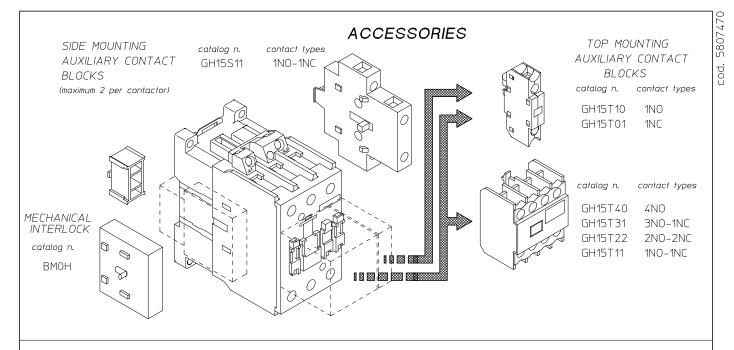
- -Noise from the coil indicates that debris has entered the contactor coil area. (Pieces of wire, Insulation, Iron filings, etc.), to remove debris, disconnect and disassemble the contactor, clean the actuator surfaces.

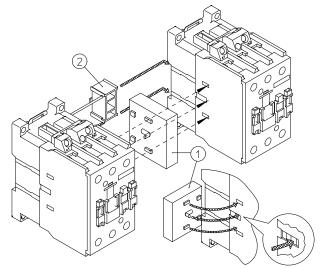
  -Periodically check for contact wear. Contactors can be disassembled
- down to the contacts. -If light contact welding occurs, separate the contacts with a
- screwdriver. CONTACT WELDING OCCURS WITH HIGH CURRENT CONDITIONS. INVESTIGATE THE CAUSE OF CONTACT WELDING.

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## CONTACTORS INSTRUCTIONS

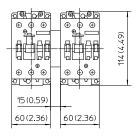
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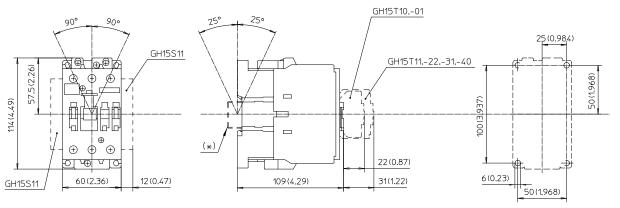


BMOH mechanical interlock assembly instructions

- Fit the mechanical interlock 1 on one side of the contactor, as shown, by inserting the driving pin into the notch of the movable part of the contactor
- 2. Connect the second contactor by repeating the above
- 3. Join the contactors by inserting the block  $\,\,2\,\,$
- 4. Check the interlock by driving the contactors manually
- \* This procedure requires a "feel" for the process. PRATICE & PATIENCE is the key.



# Overall dimensions and mounting specifications in mm (inches)



(\*)When DIN rail is not mounted horizontally, use an End Bracket (DN-EB35) or equivalent to secure contactor(s).