



HARDWARE USER MANUAL



Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this publication.

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| Publication History | | |
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| Issue | Date | Description of Changes |
| First Edition | 11/05 | Original |
| Rev. A | 01/06 | Added chapters and content. |
| Rev. B | 04/06 | Added chapters 7-9 and appendix B. |
| Rev. C | 08/07 | Added AB EtherNet/IP, minor corrections, and content added. |
| Second Edition | 02/08 | Added Recipe backup/restore, Omron Ethernet & Siemens |
| Rev. A | 07/08 | Added Mitsubishi drivers, minor corrections. |
| Rev. B | 10/08 | Added CLICK and Siemens S7-200 Ethernet drivers. |