



GS1 SERIES AC DRIVE USER MANUAL

Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this publication.

Manual Number: GS1-M
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Publication History		
Issue	Date	Description of Changes
First Edition	06/07/2002	Original
Second Edition	07/06/2011	Numerous changes throughout; especially: Ch2 (Installation and Wiring) – storage conditions and circuit protection Ch4 (AC Drive Parameters) – parameter descriptions and explanations Ch5 (GS1 Modbus Communications) – PLC connections, programming, and communications delays Ch6 (Maintenance and Troubleshooting) – recharge capacitors AppxA (Accessories) – new accessories AppxB (Using GS1 AC Drives with AutomationDirect PLCs) – CLICK PLCs

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