

ECLIPSE SERIES

ASSEMBLY INSTRUCTIONS FOR SWING PANEL & SWING FRAME

BUL10120

REV. F

PART #	QTY.	DESCRIPTION
1	1	SWING PANEL/FRAME
2	1	VERTICAL RAIL LOCK SIDE
3	1	VERTICAL RAL HINGE SIDE
4	4 OR 6	C-CHANNEL
5	2, 3 OR	HINGE PIN
6	4 OR 6	1/4-20 SCREW
7	4 OR 6	1/4-20 C-CHANNEL NUT
8	8 OR	1/4-20 BUTTON HEAD SCREW
9	8 OR	1/4-20 SEALING WASHER
10	8 OR	1/4-20 KEP NUT
11	1	FINGER PULL
12	2, 3 OR	HINGE PIN CAP
13	2	1/4 TURN LATCH

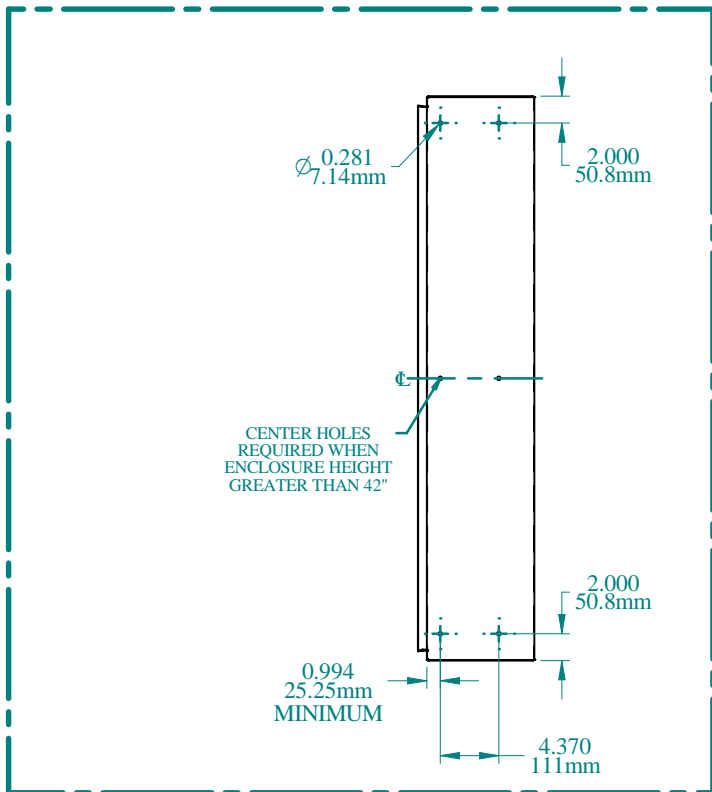


FIG. 1

- 1) DRILL HOLES IN ENCLOSURE FOR FIELD INSTALLED KITS (FIG. 1)
 a) MARK AND DRILL 0.281" (7.1mm) DIA HOLES 4 OR 6 PLACES BOTH SIDES

TOOL BOX	3/8, 7/16" Socket Wrench	3/8 or 7/16 Open Wrench	Centre Punch	Drill, use .281(7.1mm) BIT	Hammer	5/32 ALLEN KEY



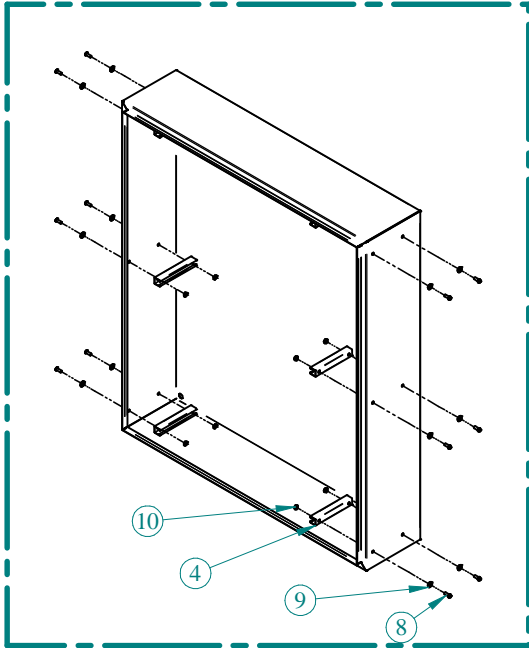


FIG. 2

2) MOUNT C-CHANNELS (FIG. 2):

- a) PLACE 1/4-20 BUTTON HEAD SCREWS THROUGH SEALING WASHERS THEN THROUGH HOLES IN ENCLOSURE WITH RUBBER SIDE FACING ENCLOSURE.
- b) INSTALL C-CHANNEL ONTO 1/4-20 SCREWS
- c) INSTALL 1/4-20 NUTS ONTO 1/4-20 SCREWS

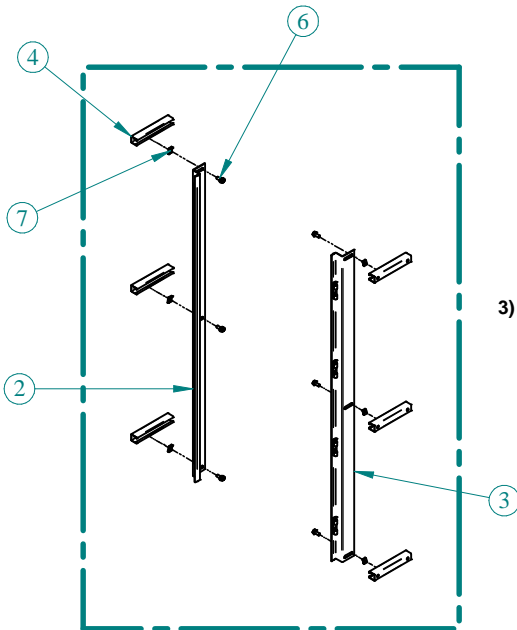

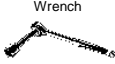







FIG. 3

3) INSTALL VERTICAL RAILS (FIG. 3):

- a) INSTALL C-CHANNEL NUTS IN C-CHANNELS
- b) PLACE HINGED VERTICAL RAIL ON DESIRED SIDE FOR SWING OPENING.
- c) INSTALL 1/4-20 SCREWS INTO C-CHANNEL NUT TO HOLD VERTICAL RAIL IN PLACE.

TOOL BOX	3/8, 7/16" Socket Wrench	3/8 or 7/16 Open Wrench	Centre Punch	Drill, use .281 (7.1mm) BIT	Hammer	5/32 ALLEN KEY
						

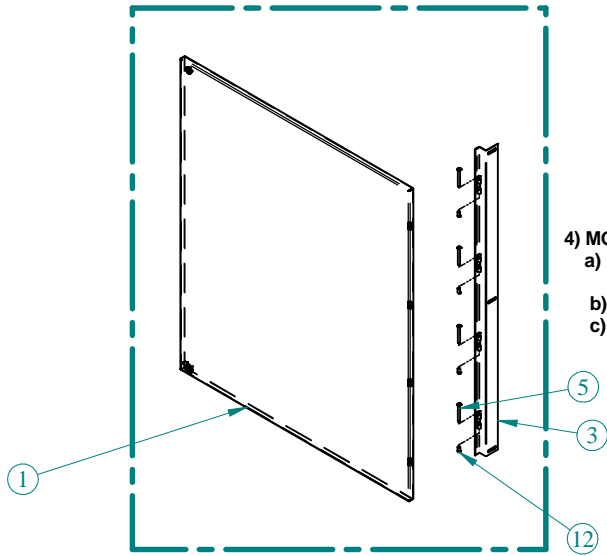


FIG. 4

- 4) MOUNT SWING PANEL / FRAME TO HINGE VERTICAL RAIL (FIG. 4)
- a) PLACE SWING PANEL / FRAME HINGE BARRELS BETWEEN VERTICAL RAIL HINGE.
 - b) INSERT PINS THROUGH HINGE AND BARREL.
 - c) INSERT PIN CAPS

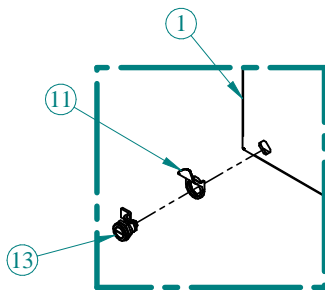


FIG. 5

- 5) INSTALL 1/4 TURN LATCHES AND FINGER PULL IF REQUIRED (FIG. 5 & 6)
- a) REMOVE NUT FROM 1/4 TURN LATCHES
 - b) INSERT 1/4 TURN LATCH THROUGH FINGER PULL
 - c) INSERT 1/4 TURN LATCH INTO SWING FRAME PANEL LATCH CUT OUT
 - d) ENSURE LATCHES ROTATE AS SHOWN IN FIG. 5
 - e) INSTALL NUT BACK ONTO 1/4 TURN LATCHES

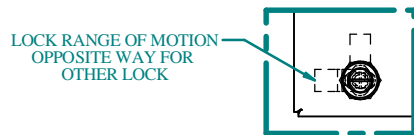

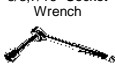







FIG. 6

<p>TOOL BOX</p> 	<p>3/8, 7/16" Socket Wrench</p> 	<p>3/8 or 7/16 Open Wrench</p> 	<p>Centre Punch</p> 	<p>Drill, use .281 (7.1mm) BIT</p> 	<p>Hammer</p> 	<p>5/32 ALLEN KEY</p> 
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