

# DSG1 - DOOR GUIDE

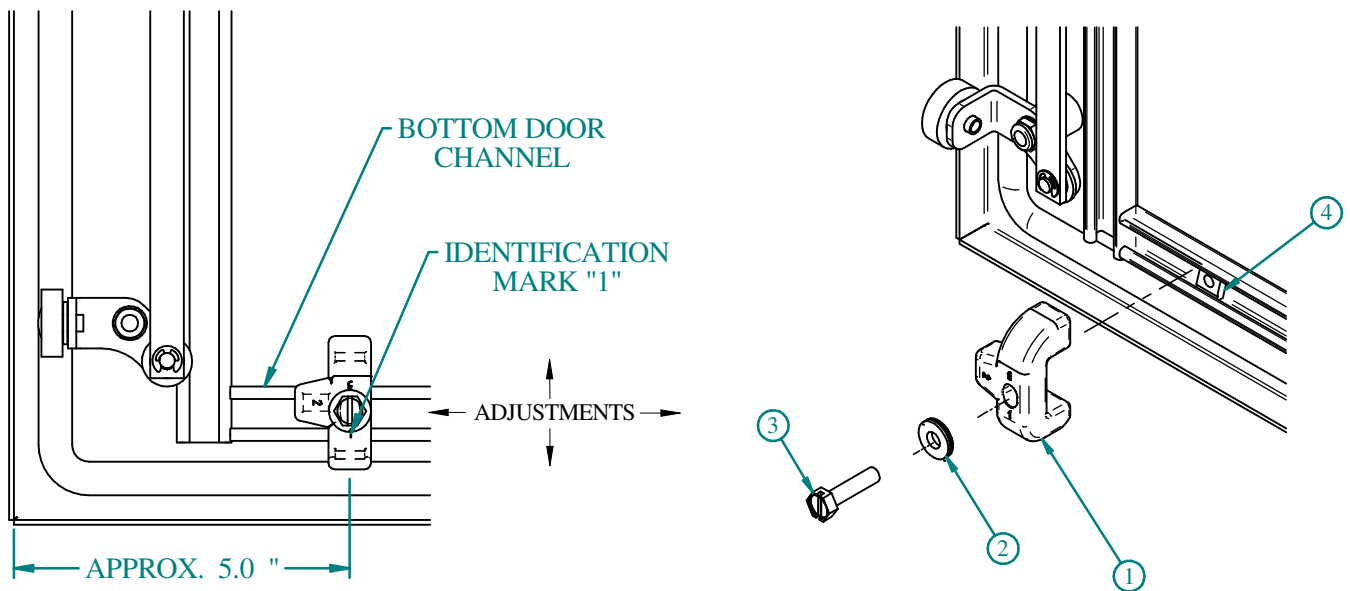
BUL86399

REV. A

## ASSEMBLY INSTRUCTIONS FOR INSTALLATION OF DSG1

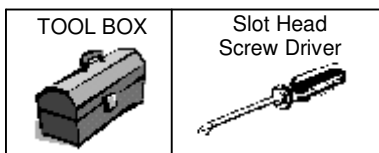
### INSTRUCTIONS FOR ECLIPSE SERIES ENCLOSURES WITH DOOR CHANNELS:

- A) Insert spring nut (Item # 4) into door channel along bottom of door.  
(Short spring nut supplied for 13/32" channel, long spring nut supplied for 13/16" channel)
- B) Place door guide (Item # 1) on channel with identification mark "1" against the bottom of the door channel.
- C) Install washer (Item # 2) and screw (Item # 3) as shown.
- D) Close door to confirm proper door alignment and adjust guide as required.



### ECLIPSE SERIES WITH BOTTOM MOUNTING CHANNEL

ITEM	DESCRIPTION	QTY
1	DOOR GUIDE	1
2	WASHER .275ID X .581OD NEA/STL	1
3	SCREW 1/4-20 X 1 HEX HD SL ZP	1
4	NUT 1/4-20 SPRING P7006-1420EG	1



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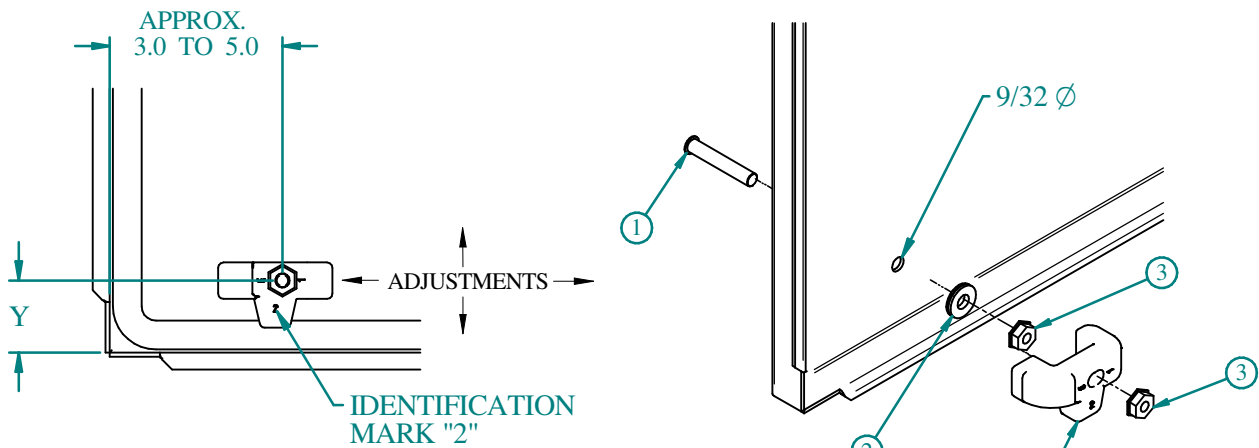
REV. A

## ASSEMBLY INSTRUCTIONS FOR INSTALLATION OF DSG1

### INSTRUCTIONS FOR ENCLOSURES WITHOUT DOOR CHANNELS:

- A) Measure and mark location for drilling as per below chart. (Bottom corner, opposite hinge side)
- B) Drill hole using 9/32 drill bit.
- C) Install stud (Item #1) from outside the enclosure door. (SS and ASA61 painted stud supplied)
- D) Install sealing washer (Item #2) and kep nut (Item #3) from inside of enclosure door.
- E) Place door guide (Item #4) with identification mark "2" towards the bottom of the door and install the remaining kep nut (Item #3) onto the stud as shown.
- F) Close door to confirm proper door alignment and adjust guide as required.

HOLE LOCATIONS (MEASURED FROM INSIDE OF DOOR FLANGE)							
	ECLIPSE	1418	1418FS	1418N4FS	HN4	1422	UHD/UD
Y	1.593	1.250	1.156	1.250	1.250	1.250	1.593



1418 SERIES SHOWN FOR REFERENCE

ITEM	DESCRIPTION	QTY
1	PEM STUD (FHS-0420-24) SS	1
2	WASHER .275ID X .581OD NEA/STL	1
3	NUT 1/4-20 KEP ZP	2
4	DOOR GUIDE	1

