SAFETY SWITCHES LIMITED


Application:
IDEM Limit switches are designed to be mounted for position sensing of moving applications e.g. guard doors, conveyors, machine beds, elevators etc.
They are available with linear plungers, rotary levers or roller plungers and either slow or snap action contacts. All contact blocks are positively operated to satisfy IEC 60947-5-1.

## Operation:

Operation of the switches is achieved by a sliding actuation of the moving object to cause deflection of the switch plungers or levers.
For safety applications it is important that the moving object does not pass completely over the switch actuators so as to cause the actuator to return to it's original position.
Installation guide: Correct Mounting of Limit Switches is critical to obtain optimum performance and ensure safety reliability.
Installation of all switches must be in accordance with a risk assessment for the individual application.
Installation must only be carried out by competent personnel and in accordance with these instructions.

1. Never use the switch as a mechanical stop. Ensure that the actuator is protected from mechanical shock.
2. For switches with Linear actuators the actuating direction and force from the moving object should be applied in line with the axis of the plunger.
3. For switches with Rotary actuators or rollers the operating cam from the moving object should be designed such that the switch is never operated beyond it's over travel position. Always use a 30 degree tapered actuating cam.


Incorrect


Correct

4. Always ensure that when running electrical conductors that they are routed correctly and no damage can occur to the cable insulation.
5. The free ends of the conductors are supplied solder dipped, when fitting to clamp terminals cut and discard the solder dip and clamp to bare conductors.
6. Always use M4 mounting bolts and ensure 2 Nm tightening torque for robust fitting.
7. The safety functions and mechanics must be tested regularly. For applications were infrequent guard access is foreseeable, the system must have a manual function test to detect a possible accumulation of faults. At least once per month for PLe Cat3/4 or once per year for PLd Cat3 (ISO13849-1). Where possible it is recommended that the control system of the machine demands and monitors these tests, and stops or prevents the machine from starting if the test is not done. (See ISO14119).

Maintenance:
Every month: Check switch actuator and body for signs of mechanical damage and wear. Replace any switch showing damage. Never attempt to repair any switch.
Contact Blocks/Connections:

| Technical Specification: | 2NC 1NO Slow Make Break |
| :---: | :---: |
| Conforming to standards | ISO14119 IEC 60947-5-1 UL508 IS013849-1 |
| Positive Opening Operation | NC Contacts |
| Actuation Force/Torque for Positive Opening | 12N. linear types 1.0Nm. rotary types |
| Utilization Category | AC15 A300 240V.3A. |
| Min Current | 5V, 5mA, DC |
| Thermal Current (lth) | 10A |
| Rated Insulation Voltage | 300VAC |
| Rated Impulse Withstand Volt | 2500VAC |
| Contact Resistance | $25 \mathrm{~m} \Omega$ max.(initial) |
| Max. Switching Speed | $250 \mathrm{~mm} / \mathrm{s}$ |



WARNING: DO NOT DEFEAT, TAMPER, OR BYPASS THE SAFETY FUNCTION. INJURY.

AVERTISSMENT: NE PAS DESACTIVER, MODIFIER, RETIRER, OU CONTOURNER

| Case Material | UL approved glass--filled plastic |
| :--- | :--- |
| Roller Material | Various Polymers Steel |
| Enclosure Protection | IP67 |
| Operating Temperature | Min. $-25^{\circ} \mathrm{C}$ Max $80^{\circ} \mathrm{C}$ |
| Mechanical Life Expectancy | $2,500,000$ Cycles |
| Electrical Life Expectancy at full load | 100,000 Cycle min. |
| Vibration | IEC $68-2-6,10-55 \mathrm{~Hz} \quad 0.35 \mathrm{~mm}$ |
| Cable outer diameter | 8 mm |
| Conductor size | $1.5 \mathrm{sq} . \mathrm{mm}$ |
| Fixing | $2 \times$ M4 |

## Original Instructions.

To request this data sheet in other languages please contact info@idemsafety.com Um dieses Datenblatt in Deutscher Sprache wenden Sie sich bitte anfordern info@idemsafety.com
Pour obtenir cette fiche en Français, veuillez contacter info@idemsafety.com
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## LSPM Series - Safety Limit Switches

| Pin Plunger Sales Numbers |  |  |
| :---: | :---: | :---: |
| Contacts | Cable Side Exit | Cable End Exit |
| 2NC 1NO | 170001 | 170003 |
| 1NC 1NO Snap | 170002 | 170004 |



| Roller Plunger Sales Numbers |  |  |
| :---: | :---: | :---: |
| Contacts | Cable Side Exit | Cable End Exit |
| 2NC 1NO | 170005 | 170007 |
| 1NC 1NO Snap | 170006 | 170008 |



| Panel Mount Roller Plunger Sales Numbers |  |  |
| :---: | :---: | :---: |
| Contacts | Cable Side Exit | Cable End Exit |
| 2NC 1NO | 170021 | 170022 |
| 1NC 1NO Snap | 170023 | 170024 |

Safety Classification and Reliability Data:


| Mechanical Reliability B10d | $2.5 \times 10^{6}$ operations at 100 mA load |
| :--- | :--- |
| ISO13849-1 | Up to PLe depending upon system architecture |
| Safety Data - Annual Usage | 8 cycles per hour / 24 hours per day / 365 days <br> MTTFd 356 years |
|  |  |

## Information with regard to UL 508:

Type 1 Enclosures.
Intended for same polarity use
Electrical Rating: A300 240 V. ac 3 A . ( 6,000 cycles) 240V. 10A. carry only.

| Panel Mount Cross Roller Plunger |  | Sales Numbers |
| :---: | :---: | :---: |
| Contacts | Cable Side Exit | Cable End Exit |
| 2NC 1NO | 170025 | 170026 |
| 1NC 1NO Snap | 170027 | 170028 |

