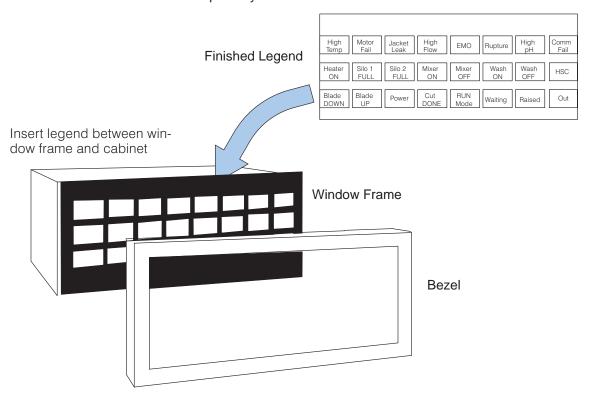# Preparing the Lamp Labels

Applying Text to Each Label

Preparing the lamp labels for the OP–1124 panel requires you to slide a legend transparency into a pocket in the panel overlay. Use the following procedure:

1. Remove the bezel from the module by unsnapping the four tangs that hold the bezel to the module frame.

2. Create a legend transparency. There are several ways of doing this. A pattern is provided on the next page that gives you the available dimensions. The nicest legends result from using a computer graphics program and a laser printer to create the transparency.

Finished Legend

High Temp	Motor Fail	Jacket Leak	High Flow	EMO	Rupture	High pH	Comm Fail
Heater ON	Silo 1 FULL	Silo 2 FULL	Mixer ON	Mixer OFF	Wash ON	Wash OFF	HSC
Blade DOWN	Blade UP	Power	Cut DONE	RUN Mode	Waiting	Raised	Out

Insert legend between window frame and cabinet

Window Frame

Bezel

3. Use the pattern on the next page to cut out the legend from the transparency sheet.

4. Slide the finished legend into the pocket space between the window frame and LED bars.

5. Re–attach the bezel by snapping the bezel onto the case.

Replacing LED Bars

The OP–1124 comes with red LED light bars installed in all positions. If you need other colors, the light bars are socketed and can be changed. Yellow and green light bars are available from PLC*Direct* in packs of four, so you can create any color scheme you wish.

You can access the light bars by gently removing the window frame from the cabinet. It is held to the cabinet with double-sided strips of tape. To remove one of the light bars, alternately pry each end of the light bar up, going from side to side using a pocket knife or small screwdriver until it pops out of its socket. To insert the light bar into its socket, carefully align the pins on the back of the light bar with the socket openings and gently push the light bar into the socket.

Right

0.0625 in.

Top

Left

0.15 in.

0.4375 in.

0.35 in.

0.72 in.

0.40 in.

0.1875 in.

7.2852 in.

2.525 in.