

Appendix A

Worksheets

In This Appendix. . . .

- *Example* Application/Message Worksheet
- Blank Application/Message Worksheet

EXAMPLE WORKSHEET

PAGE: _____

DESCRIPTION : OP-420 Demo
 System Type Single Panel
 Panel Type OP-420
 PLC Base Register Addr V2000

PUSHBUTTONS / LAMPS :

A M (Alternate/Momentary)

F1 _____

F2 _____

F3 _____

F4 _____

PLC CONFIGURATION :

PLC Family PLC Direct by Koyo
 CPU Model DirectLOGIC DL105
 Protocol K Sequence
 PLC Address 1
 PLC Timeout 3
 Baud Rate 9600
 Parity ODD
 Data/Stop Bits _____

MESSAGE:

Text

No. 1	P	a	r	t	s	L	e	f	t	:	^	^	^	^	^				
		Action: Display Data Format: Binary Range: N/A																	
		Text Message																	
No. 2	P	r	o	d	u	c	t	R	a	t	e	^	^	^	.	^			
		Action: Display Data Format: BCD Range: N/A																	
		Text Message																	
No. 3	T	a	n	k	L	e	v	e	l	:	^	^	^	^					
		Action: Display Data Format: BCD Range: N/A																	
		Text Message																	
No. 4	G	o	o	d	P	a	r	t	s	:	^	^	^	^					
		Action: Display Data Format: BCD Range: N/A																	
		Text Message																	
No. 5	R	e	j	e	c	t	P	a	r	t	s	:	^	^	^	^			
		Action: Display Data Format: BCD Range: N/A																	
		Text Message																	
No. 6	C	o	u	n	t	V	a	l	:	^	^	^	^	^	^	^	^		
		Action: Display Data Format: BCD Double Range: N/A																	
		Text Message																	
No. 7	A	v	g	P	a	r	t	/	H	r	:	^	^	^	^	^	^	^	^
		Action: Display Data Format: BCD Double Range: N/A																	
		Text Message																	
No. 8	P	r	o	c	e	s	s	S	t	e	p	1							
		Action: Display Range: N/A																	
		Text Message																	
No. 9																			
		Action: Data Format: Range:																	
		Text Message																	
No. 10																			
		Action: Data Format: Range:																	

OP-420 APPLICATION WORKSHEET

PAGE: _____

DESCRIPTION : _____

System Type _____

Panel Type _____

PLC Base Register Addr _____

PUSHBUTTONS
 A M (Alternate/Momentary)

F1 _____

F2 _____

F3 _____

F4 _____

PLC CONFIGURATION :

PLC Family _____

CPU Model _____

Protocol _____

PLC Address _____

PLC Timeout _____

Baud Rate _____

Parity _____

Data/Stop Bits _____

MESSAGE:

Text Message

No.																				
	Action:		Data Format:										Range:							
No.																				
	Action:		Data Format:										Range:							
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	Action:		Data Format:										Range:							

OP-420 MESSAGE WORKSHEET

PAGE: _____

MESSAGE:

Text Message

No.																			
	Action:	Data Format:						Range:											
No.																			
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