

**WARNING:** To minimize the risk of potential safety problems, you should follow all applicable local and national codes that regulate the installation and operation of your equipment. These codes vary from area to area and it is your responsibility to determine which codes should be followed, and to verify that the equipment, installation, and operation are in compliance with the latest revision of these codes.

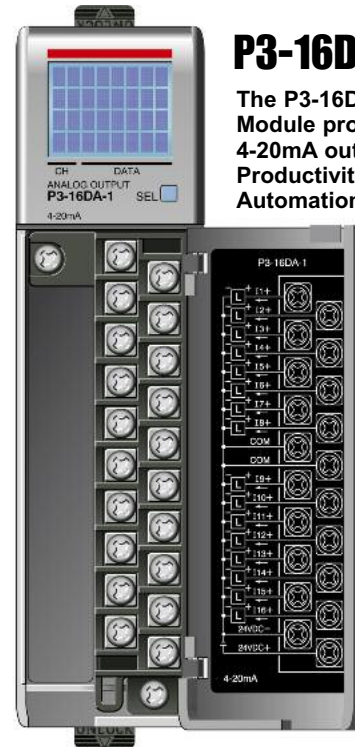
*Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.*

If you have any questions concerning the installation or operation of this equipment, or if you need additional information, please call Technical Support at 770-844-4200.

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### Removable Terminal Block Specifications

Number of Positions	20 screw terminals
Wire Range	22-14 AWG (0.324 to 2.08 sq. mm) solid / stranded conductor 3/64 in. (1.2 mm) insulation maximum "USE COPPER CONDUCTORS, 60°C" or equivalent*.
Screw Driver Width	1/4 inch (6.5 mm) maximum
Screw Size	M3 size
Screw Torque	Field terminals – 7 - 9 in./lb (.0882 - 1.02 Nm) Self-jacking screws – 2.7 - 3.6 in./lb (0.3 - 0.4 Nm). Do not overtighten screws when installing terminal block.



## P3-16DA-1 Analog Output

The P3-16DA-1 Current Analog Output Module provides 16 channels of sourcing 4-20mA outputs for use with the Productivity3000 Programmable Automation Controller

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**Terminal Block sold separately, Terminal Block Cover included (see wiring options on page 5).**

Warranty: Thirty-day money-back guarantee. Two-year limited replacement. (See [www.productivitypac.com](http://www.productivitypac.com) for details).

## General Specifications

Operating Temperature	0° to 60°C (32° to 140°F),
Storage Temperature	-20° to 70°C (-4° to 158°F)
Humidity	5 to 95% (non-condensing)
Environmental Air	No corrosive gases permitted
Vibration	IEC60068-2-6 (Test Fc)
Shock	IEC60068-2-27 (Test Ea)
Field to Logic Side Isolation	1800VAC applied for 1 second
Insulation Resistance	>10MΩ @ 500 VDC
Heat Dissipation	9.0 W
Enclosure Type	Open Equipment
Agency Approvals	UL508 and UL 1604 (Certified for Canada and USA) CE (EN61131-2*) This equipment is suitable for use in Class I, Division 2/Zone 2, Groups A, B, C, and D or non-hazardous locations only.
Module Keying to Backplane	Electronic
Module Location	Any I/O slot in any local, expansion, or remote base in a Productivity3000 System.
Field Wiring	Removable terminal block (not included). Use ZIPLink Wiring System or optional terminal block. See "Wiring Options" on page 5.
EU Directive	See the "EU Directive" topic in the Productivity3000 Help File. Information can also be obtained at: <a href="http://www.productivitypac.com">www.productivitypac.com</a>
Terminal Type (not included)	20-position removable terminal block
Weight	105g (3.73 oz)

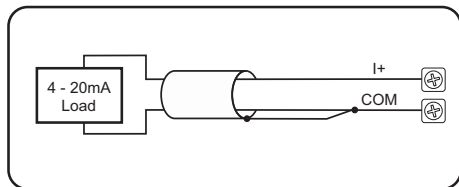
\*Meets EMC and Safety requirements. See the D.O.C. for details.

**WARNING:** Explosion hazard – Substitution of components may impair suitability for Class I, Division 2.

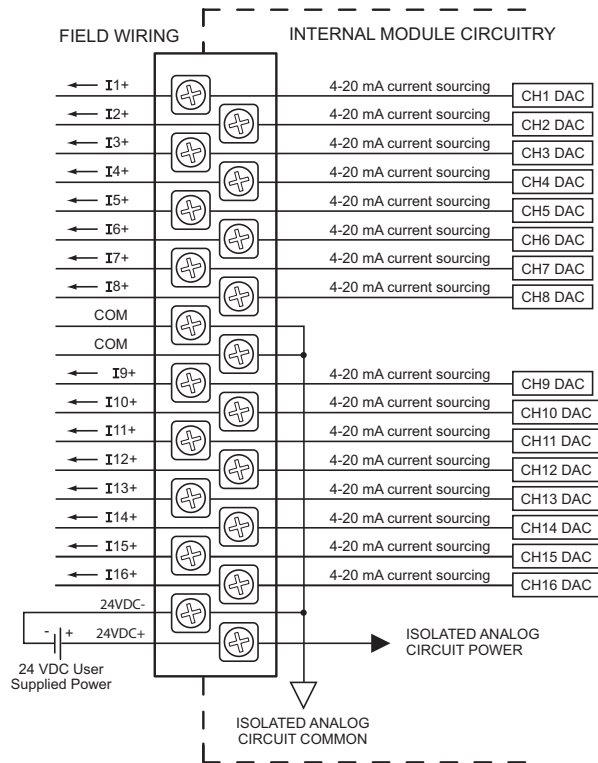
## Output Specifications

Output Channels	16 (non-isolated)
Module Signal Output Range	4-20mA
Output Signal Resolution	16-bit
Resolution Value of LSB (least significant bit)	4-20mA = .244μA/count 1 LSB = 1 count
Data Range	0 to 65535 counts
Output Value in Fault Mode	Less than 4mA
Load Impedance (Minimum External Power Supply)	0-570Ω (19.2 VDC) 0-690Ω (21.6 VDC) 0-810Ω (24.0 VDC) 0-930Ω (26.4 VDC) 0-1100Ω (30.0 VDC) Minimum Load 0Ω 0-45°C, 125Ω 45-60°C, ambient
Maximum Inductive Load	1 mH
Allowed Load Type	Grounded
Maximum Inaccuracy	0.1% of range (including temperature drift)
Maximum Full Scale Calibration Error (not including offset error)	±0.025% of range maximum
Maximum Offset Calibration Error	±0.025% of range maximum
Accuracy vs. Temperature	±25 ppm/ °C maximum full scale calibration change (± .0025% of range / °C)
Max Crosstalk	-96 dB, 1 LSB
Linearity Error (end to end)	±16 LSB maximum (±0.025% of full scale) monotonic with no missing codes
Output Stability and Repeatability	±10 LSB after 10 min. warm-up (typical)
Output Ripple	0.05% of full scale
Output Settling Time	0.3 ms max, 5 μs min (full scale change)
All Channel Update Rate	0.6 ms
Maximum Continuous Overload	Outputs open circuit protected
Type of Output Protection	Electronically current limited to 20mA or less
Output Signal at Power-up and Power-down	4mA
External DC Power Required	24 VDC (-20% / + 25%), 356mA

**Current Source Output Circuit**



NOTE: Shield is connected to common at the source device.



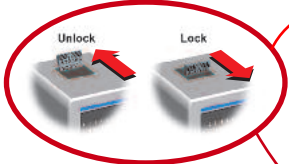
# Module Installation Procedure



**WARNING:** Do not apply field power until the following steps are completed. See hot-swapping procedure for exceptions.

**Step One:** Align circuit card with slot and press firmly to seat module into connector.

**Step Two:** Pull top and bottom locking tabs toward module face. Click indicates lock is engaged.



**Step Three:** Attach field wiring using optional terminal block or ZIPLink wiring system and install cover.

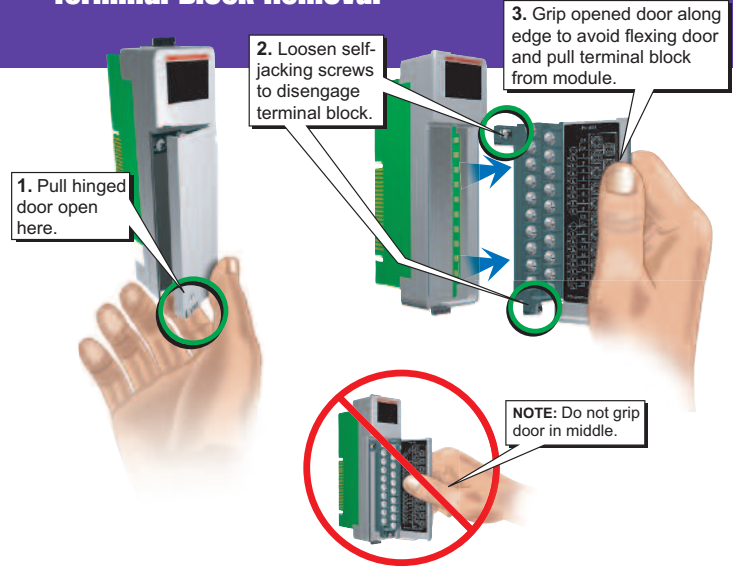


To install or remove terminal block cover, press middle to flex cover.



**WARNING:** Explosion hazard – Do not connect or disconnect connectors or operate switches while circuit is live unless the area is known to be non-hazardous.

# Terminal Block Removal



## Important Hot-Swap Information

**The Productivity3000 PAC supports hot-swap!**

Individual modules, expansion bases, and entire remote base groups can be taken offline, removed, and replaced while the rest of the PAC system continues controlling your process. Before attempting to use the hot-swap feature, be sure to read the hot-swap topic in the programming software's help file or our online documentation at [AutomationDirect.com](http://AutomationDirect.com) for details on how to plan your installation for use of this powerful feature.

## Wiring Options

### 1 ZIPLink Connection System Cable + ZIPLink Module = Complete System

**ZIPLink pre-wired  
terminal block cables**



0.5m (1.6FT) cable  
1.0m (3.3FT) cable  
2.0m (6.6FT) cable



ZL-P3-CBL20-L  
ZL-P3-CBL20-1L  
ZL-P3-CBL20-2L

**ZIPLink Modules**



Feed through

ZL-RTB20

### 2 Terminal Block with pigtail cable



0.5m (1.6FT) cable  
1.0m (3.3FT) cable  
2.0m (6.6FT) cable



ZL-P3-CBL20-P  
ZL-P3-CBL20-1P  
ZL-P3-CBL20-2P

### 3 Terminal Block only



P3-RTB  
(Quantity 1)

## Module Configuration

Using the Hardware Configuration tool in the Productivity Suite programming software, drag and drop the P3-16DA-1 module into the base configuration.

Select *Automatic Module Verification* or *No Verification and Enable Hot Swap and Stop Mode Values*. If desired, assign a *User Tagname* to each output point (channel) selected and to each *Status Bit Item*.

Point	User Tagname	Stop Mode Value
1	AOS32-0.3.10.1	0
2	AOS32-0.3.10.2	0
3	AOS32-0.3.10.3	0
4	AOS32-0.3.10.4	0
5	AOS32-0.3.10.5	0
6	AOS32-0.3.10.6	0
7	AOS32-0.3.10.7	0
8	AOS32-0.3.10.8	0

Status Bit Item	User Tagname
Module Failed	MST-0.3.10.25
Missing 24V	MST-0.3.10.26

Buttons: Monitor, Module Info, OK, Cancel, Help

# Linear Scaling

The Scale (Linear) function can be used to:

- Convert an application specific range to a range which is native to the analog output module.
- Make other linear conversions in ranges appropriate to the application.

Select the Input and Output tags appropriate for the application. Convert raw input signals to engineering units for use in the program, or convert engineering units to output signals for control purposes

Input	Output
min	min
max	max

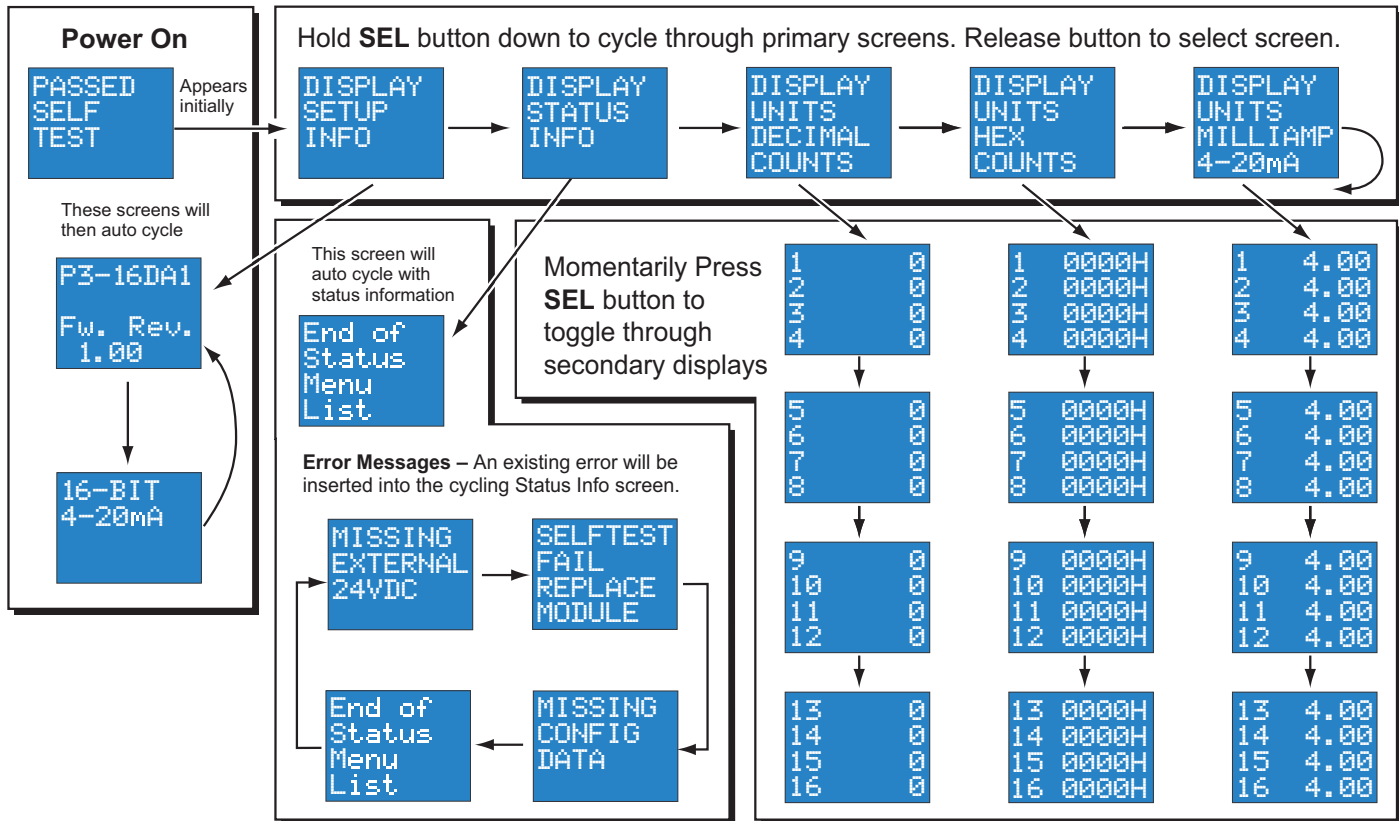
# Non-Linear Scaling

The Scale (Non-Linear) function can be used for Non-Linear applications.

Input value	Desired Output
0	0
1	0.5
2	1
3	1.55
4	2.25
5	3
6	4.55
6.5	6.75
7	7
0	0
0	0
0	0
0	0
0	0
0	0
0	0
0	0

Select the minimum and maximum values of the raw input signal. These values will relate to the minimum and maximum scaled values.

# LCD Panel Display



Document Name	Edition/Revision	Date
P3-16DA-1-M	1st Ed.	10/26/2009

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