

The HT800 family of 30.5 mm pushbutton devices includes momentary, illuminated and mushroom-head pushbuttons, selector switches, indicating lights and push-pull switches.

Features

- Anodized aluminum mounting rings
- Watertight double V-gasket seals
- Extended height bulbs
- Transparent housing contact blocks
- Color-coded contact blocks
- Gold-plated contacts (on low voltage contact block)
- Reliability ridge on movable contact
- Stackable screw-mounted contact blocks
- Contact blocks can be mounted in left/right or top/bottom positions
- Standard N.C. contact opens before N.O. contact closes (break before make operation)
- Bright and long lasting LED indicating lights in six colors
- Field convertible maintained selector switches from two-position to three-position and vice versa
- Field selectable knob/lever mounting positions – at any 22.5° increment

Benefits

- Corrosion resistant NEMA 4X finish
- Watertight and oil-tight NEMA 4, 13 ingress protection
- Increased side illumination of indicating lights and illuminated pushbuttons
- Easy visual inspection of contact conditions
- Easily identifiable N.O. (white) or N.C. (black) contact blocks
- Gold-plated contacts suitable for logic level circuits
- Reliability ridge penetrates contamination buildup on stationary contacts
- Left/right or top/bottom mounted contact blocks allow correct positioning in retrofit applications
- All-purpose selector switches are convertible and can rotate in 22.5° increments to suit panel layouts

Standards and Certifications

- UL508, File No. E131568
- CSA C22.2 No. 14, File No. LR68551

Ingress Protection

- UL (NEMA) 1, 2, 3, 3R, 4, 4X, 12 and 13 when mounted in similarly rated enclosures

| HT800 — Specifications | |
|-------------------------------------|--|
| Mechanical Ratings | |
| Frequency of Operation | |
| Pushbuttons | 6,000 Operations per hour |
| Selector Switches | 3,000 Operations per hour |
| Push-Pull Operators | 3,000 Operations per hour |
| Mechanical Endurance/Life | |
| Pushbuttons | 10 x 10 ⁶ Operations 6K Ops/Hr with 6 NO on left and 6 NC on right |
| Selector Switches | 250 x 10 ³ Operations 3K Ops/Hr with 2 NO on left and 2 NC on right |
| Push-Pull Operators | 250 x 10 ³ Operations 3K Ops/Hr with 6 NO on left and 6 NC on right |
| Environmental Specifications | |
| Operating Temperature | 10° to 140°F (-12° to 60°C) |
| Storage Temperature | -40° to 176°F (-40° to 80°C) |
| Altitude | 6,562 ft. (2,000m) |
| Humidity | 95% RH @ 60°C |
| Terminals | |
| Contact Blocks | #6-32 posi-drive saddle clamp type, 1 x 16 AWG to 2 x 14 AWG, 12 in-lbs max. |
| Light Units | #6-32 posi-drive saddle clamp type, 1 x 22 AWG to 2 x 14 AWG, 7 in-lbs max. |

| HT800 Standard Contact Blocks UL (NEMA) Rating | | | | |
|---|--------------|----------------|---|------|
| Electrical Ratings Description/Function | Contact Type | Catalog Number | AC | DC |
| Standard Normally Open contact | NO | HT8A | A600 | P600 |
| Standard Normally Closed contact | NC | HT8B | A600 | P600 |
| Normally Open Early Make Contact will make circuit before standard NO contact. DC ratings do not apply. | NOEM | HT8C | A600 | — |
| Normally Closed Late Break contact will open after standard NC contact. DC ratings do not apply. | NCLB | HT8D | A600 | — |
| Logic level, low voltage NO contact. Gold plated contacts. | NO | HT8E | 5V 1 mA (minimum) 28V 500 mA (maximum) | |

| UL (NEMA) A600 and P600 Ratings | | | | | | | |
|--|-------------------|------|------|------|-----------------------|------------------|------------------|
| Description | Volts AC 50/60 Hz | | | | Volts DC ¹ | | |
| | 120 | 240 | 480 | 600 | 125 | 250 | 600 |
| Make and Emerg. Interrupting Capacity (Amp) | 60 | 30 | 15 | 12 | 1.1 | 0.55 | 0.2 |
| Normal Load Break (Amp) | 6 | 3 | 1.5 | 1.2 | 1.1 | 0.55 | 0.2 |
| Thermal Current (Amp) | 10 | 10 | 10 | 10 | 5 | 5 | 5 |
| Voltamperes | | | | | | | |
| Make and Emerg. Interrupting Capacity | 7200 | 7200 | 7200 | 7200 | 138 ² | 138 ² | 138 ² |
| Normal Load Break | 720 | 720 | 720 | 720 | 138 | 138 | 138 |

Note: 1: DC ratings do not apply to NOEM (Normally Open Early Make) and NCLB (Normally Closed Late Break) contact blocks HT8C and HT8D.

2: Maximum make or break volt-amperes at 300V or less

HT800 30 mm Extended Illum. Pushbuttons



HT8GBRV7

Red



HT8GBGV7

Green



HT8GBAV7

Amber



HT8GBCV7

Clear



HT8GBWV7

White



HT8GBYV7

Yellow



HT8GBBV7

Blue

| Contact Configuration | 24 Volt Incandescent full Voltage Lamp 50mA @ 24 Volts | Price | 120 Volt Incandescent Full Voltage Lamp 19mA @ 120 Volts | Price |
|--|--|-------|--|-------|
| Red Lens | | | | |
| Operator only | HT8GBRV3 | <--> | HT8GBRV7 | <--> |
| 1 N.O. | *HT8GBRAV3 | <--> | *HT8GBRAV7 | <--> |
| 1 N.C. | *HT8GBRBV3 | <--> | *HT8GBRBV7 | <--> |
| Green Lens | | | | |
| Operator only | HT8GBGV3 | <--> | HT8GBGV7 | <--> |
| 1 N.O. | *HT8GBGAV3 | <--> | *HT8GBGAV7 | <--> |
| 1 N.C. | *HT8GBGBV3 | <--> | *HT8GBGBV7 | <--> |
| Amber Lens | | | | |
| Operator only | HT8GBAV3 | <--> | HT8GBAV7 | <--> |
| 1 N.O. | *HT8GBAAV3 | <--> | *HT8GBAAV7 | <--> |
| 1 N.C. | *HT8GBABV3 | <--> | *HT8GBABV7 | <--> |
| Clear Lens | | | | |
| Operator only | HT8GBCV3 | <--> | HT8GBCV7 | <--> |
| 1 N.O. | *HT8GBCAV3 | <--> | *HT8GBCAV7 | <--> |
| 1 N.C. | *HT8GBCBV3 | <--> | *HT8GBCBV7 | <--> |
| White Lens | | | | |
| Operator only | HT8GBWV3 | <--> | HT8GBWV7 | <--> |
| 1 N.O. | *HT8GBWAV3 | <--> | *HT8GBWAV7 | <--> |
| 1 N.C. | *HT8GBWBV3 | <--> | *HT8GBWBV7 | <--> |
| Yellow Lens | | | | |
| Operator only | HT8GBYV3 | <--> | HT8GBYV7 | <--> |
| 1 N.O. | *HT8GBYAV3 | <--> | *HT8GBYAV7 | <--> |
| 1 N.C. | *HT8GBYBV3 | <--> | *HT8GBYBV7 | <--> |
| Blue Lens | | | | |
| Operator only | HT8GBBV3 | <--> | HT8GBBV7 | <--> |
| 1 N.O. | *HT8GBBAV3 | <--> | *HT8GBBAV7 | <--> |
| 1 N.C. | *HT8GBBBV3 | <--> | *HT8GBBBV7 | <--> |
| Spare Incandescent Lamps For HT8 Series | | | | |
| Spare lamp | HT8BULBV3 | <--> | HT8BULBV7 | <--> |

See page 25-81 for accessories.

Notes: A grounding kit is included with each operator or switch assembly.

Part numbers with an * are kitted from individual components at AUTOMATIONDIRECT. The individual components are picked and shipped in the same shipping box. Final assembly of the individual components must be done by the customer. Lens not sold separately.

HT800 30 mm Extended Illum. Pushbuttons

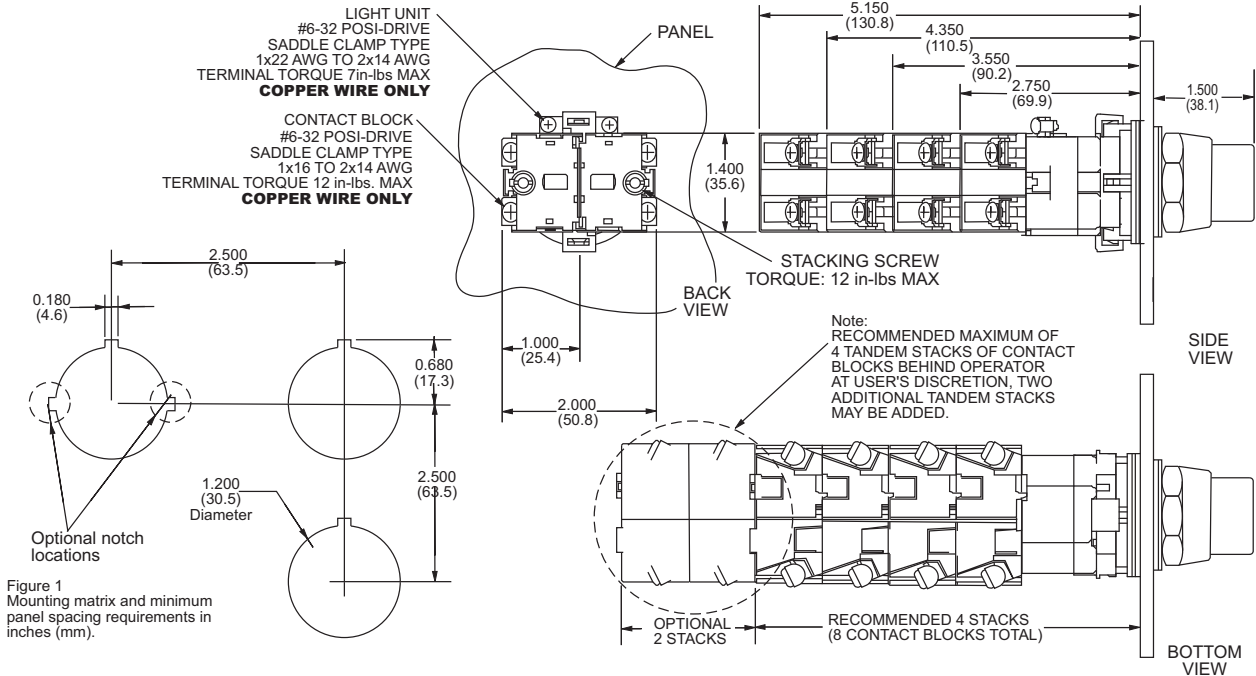


Figure 2
Back, Side and Bottom views of pushbutton operator with attached contact blocks.

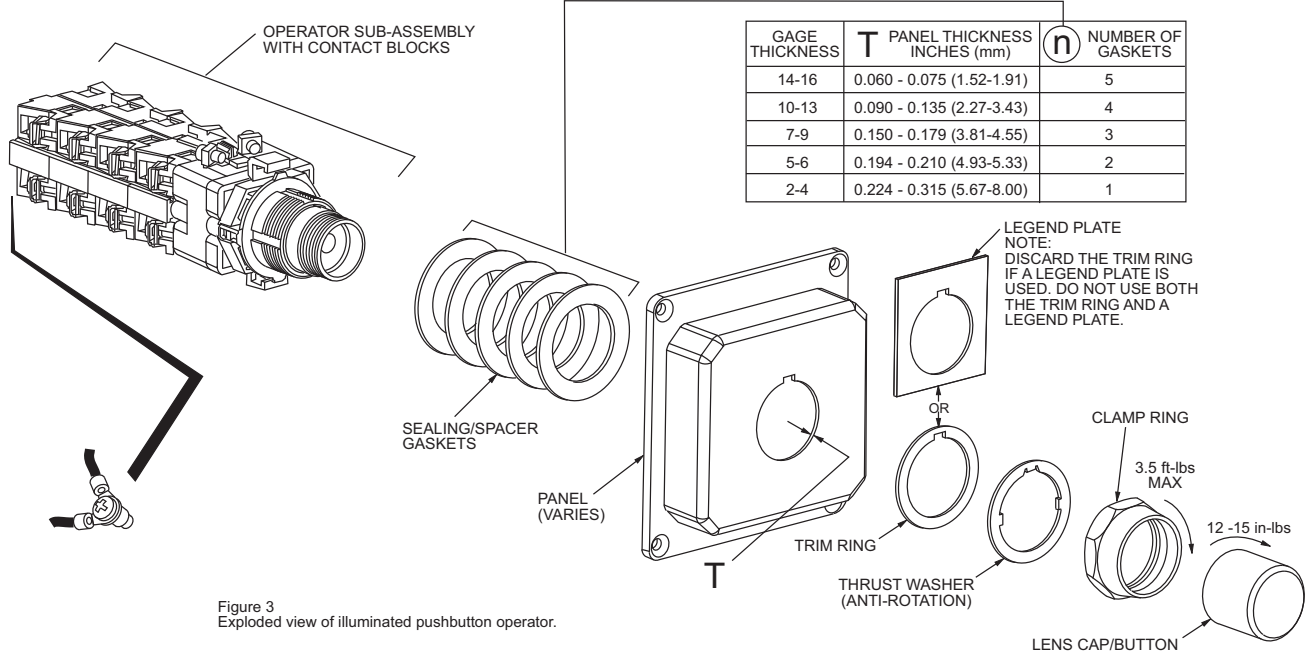


Figure 3
Exploded view of illuminated pushbutton operator.

Contact blocks



HT8A



HT8B

| HT8 Series Contact Blocks | | |
|---------------------------|---|-------|
| Part Number | Description | Price |
| HT8A | Normally open contact block for HT8 series switches. NEMA Rated A600, P600 ¹ | <---> |
| HT8B | Normally closed contact block for HT8 series switches. NEMA Rated A600, P600 ¹ | <---> |
| HT8C | Early closing normally open contact block for HT8 series switches. NEMA Rated A600 ¹ | <---> |
| HT8D | Late opening normally closed contact block for HT8 series switches. NEMA Rated A600 ¹ | <---> |
| HT8E | Logic level normally open contact block for HT8 series switches. Gold plated contacts for reliable low energy switching. Power Rating: Min 1mA @ 5V; Max 500mA 28V. | <---> |

Notes:

1. See page 25-6 for typical contact wiring diagram.
2. NEMA ICS 5-2000. For more information, refer to HT800 technical specifications on page 25-65, and Control Circuit Contact Electrical Ratings, page 25-66.

Spare parts and tools



HT8WRENCH



HT8LAMPTOOL



109305



HT8BULBV3



HT8LEDYF3

| HT8 Series Spare Parts and Tools | | |
|----------------------------------|---|-------|
| Part Number | Description | Price |
| HT8WRENCH | Installation wrench for Cutler-Hammer HT8 series and E22 series pushbuttons, switches, and indicators | <---> |
| HT8LAMPTOOL | Bulb extraction tool for removing bulbs from switches, indicators and stacklights | <---> |
| 109305 | Knockout punch hole cutting tool for 30.5 mm mounting hole. Includes punch, die and draw stud | <---> |
| HT8X1 | Spare anti-rotation ring for HT8 series. Included with each HT8 device. (not shown) | <---> |
| HT8X2 | Spare trim ring for HT8 series. Included with each HT8 device. (not shown) | <---> |
| HT8X3 | Spare sealing/spacing ring for HT8 series. Included with each HT8 device. (not shown) | <---> |
| HT8GR1 | Spare grounding kit for HT8 series devices except non-PTT indicators. Included with each HT8 device. (not shown) | <---> |
| HT8GR2 | Spare grounding kit for HT8 series non-PTT indicators. Included with each HT8 device. (not shown) | <---> |
| HT8BULBV3 | 24 volt incandescent bulb for HT8 illuminated devices. This is an extended bulb for enhanced illumination with HT8 devices. 50mA at 24 volts. | <---> |
| HT8BULBV7 | 120 volt incandescent bulb for HT8 illuminated devices. This is an extended bulb for enhanced illumination with HT8 devices. 19mA at 120 volts. | <---> |
| HT8LEDRF3 | 24 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Red | <---> |
| HT8LEDYF3 | 24 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Yellow | <---> |
| HT8LEDGF3 | 24 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Green | <---> |
| HT8LEDBF3 | 24 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Blue | <---> |
| HT8LEDWF3 | 24 volt replacement LED bulb for HT800 30mm pushbuttons. Color: White | <---> |
| HT8LEDAF3 | 24 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Amber | <---> |
| HT8LEDRF7 | 120 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Red | <---> |
| HT8LEDYF7 | 120 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Yellow | <---> |
| HT8LEDGF7 | 120 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Green | <---> |
| HT8LEDBF7 | 120 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Blue | <---> |
| HT8LEDWF7 | 120 volt replacement LED bulb for HT800 30mm pushbuttons. Color: White | <---> |
| HT8LEDAF7 | 120 volt replacement LED bulb for HT800 30mm pushbuttons. Color: Amber | <---> |

NOTE: LED modules have very low current draw and should not be used with triac output devices like PLC triac output modules.

30 mm Legend Plates



| For Pushbutton Operators and Indicating Lights | | | |
|--|----------------|----------------|-------|
| Legend | Color of Field | Catalog Number | Price |
| Clamp | Black | HT8SP90 | <---> |
| Close | Black | HT8SP73 | <---> |
| Down | Black | HT8SP74 | <---> |
| Emergency Stop | Red | HT8SP13 | <---> |
| Fast | Black | HT8SP75 | <---> |
| Faster | Black | HT8SP87 | <---> |
| Feeder On | Black | HT8SP94 | <---> |
| Feeder Off | Black | HT8SP95 | <---> |
| Forward | Black | HT8SP15 | <---> |
| High | Black | HT8SP16 | <---> |
| In | Black | HT8SP17 | <---> |
| Inch | Black | HT8SP18 | <---> |
| Jog | Black | HT8SP19 | <---> |
| Jog Forward | Black | HT8SP20 | <---> |
| Jog Reverse | Black | HT8SP21 | <---> |
| Low | Black | HT8SP22 | <---> |
| Lower | Black | HT8SP23 | <---> |
| Lube-fail | Black | HT8SP92 | <---> |
| Motor Run | Black | HT8SP81 | <---> |
| Motor Stop | Black | HT8SP82 | <---> |
| Off | Red | HT8SP24 | <---> |
| On | Black | HT8SP25 | <---> |
| Open | Black | HT8SP26 | <---> |
| Out | Black | HT8SP27 | <---> |
| Power On | Black | HT8SP80 | <---> |
| Raise | Black | HT8SP28 | <---> |
| Ready | Black | HT8SP86 | <---> |
| Reset | Black | HT8SP29 | <---> |
| Reverse | Black | HT8SP30 | <---> |
| Run | Black | HT8SP31 | <---> |
| Safe | Black | HT8SP85 | <---> |
| Slow | Black | HT8SP32 | <---> |
| Slower | Black | HT8SP88 | <---> |
| Start | Black | HT8SP33 | <---> |
| Stop | Red | HT8SP34 | <---> |
| Test | Black | HT8SP83 | <---> |
| Transfer | Black | HT8SP93 | <---> |
| Trip | Black | HT8SP84 | <---> |
| Unclamp | Black | HT8SP91 | <---> |
| Up | Black | HT8SP35 | <---> |

**Note: Dimensions: 1.77" (45mm) x1.77" (45mm)*

| For Selector Switch Operators/ Two-Position | | | |
|---|----------------|----------------|-------|
| Legend | Color of Field | Catalog Number | Price |
| Forward Reverse | Black | HT8SP38 | <---> |
| Hand Auto | Black | HT8SP39 | <---> |
| High Low | Black | HT8SP40 | <---> |
| Jog Run | Black | HT8SP41 | <---> |
| Manual Auto | Black | HT8SP67 | <---> |
| Off On | Black | HT8SP42 | <---> |
| Open Close | Black | HT8SP43 | <---> |
| Run Jog | Black | HT8SP44 | <---> |
| Safe Run | Black | HT8SP45 | <---> |
| Start Jog | Black | HT8SP46 | <---> |
| Start Stop | Black | HT8SP47 | <---> |
| Up Down | Black | HT8SP48 | <---> |

| For Selector Switch Operators/ Three-Position | | | |
|---|----------------|----------------|-------|
| Legend | Color of Field | Catalog Number | Price |
| Auto Off Hand | Black | HT8SP49 | <---> |
| For. Off Rev | Black | HT8SP50 | <---> |
| For. Safe Rev. | Black | HT8SP69 | <---> |
| Hand Off Auto | Black | HT8SP51 | <---> |
| Man. Off Auto | Black | HT8SP68 | <---> |
| Open Off Close | Black | HT8SP53 | <---> |
| Run Safe Jog | Black | HT8SP70 | <---> |
| Up Off Down | Black | HT8SP54 | <---> |
| On Stop Safe | Black | HT8SP71 | <---> |

| For PUSH/PULL Units | | | |
|------------------------|----------------|----------------|-------|
| Legend 3/32" lettering | Color of Field | Catalog Number | Price |
| ON/OFF | Black | HT8PP5 | <---> |
| OPEN/CLOSE | Black | HT8PP8 | <---> |
| UP/DOWN | Black | HT8PP11 | <---> |

NOTE: All 30 mm legend plates are plastic.

| Square Blank Plastic Legend Plates | | | |
|------------------------------------|----------------|----------------|-------|
| Lettering | Color of Field | Catalog Number | Price |
| Black | White/Silver | HT8SP76 | <---> |
| White | Red/Black | HT8SP77 | <---> |

| Round Plastic Legend Plates | | | |
|-----------------------------|----------------|----------------|-------|
| Legend | Color of Field | Catalog Number | Price |
| ESTOP | Yellow | HT8RP79 | <---> |

NOTE: 70 mm / 2-3/4" diameter