IEC Limit Switches

ABP Series Double Insulated Limit Switches

- Featuring an electrically isolated PBT body for corrosive environments
- Single conduit openings in 1/2" NPT or PG13.5
- Conduit openings splined actuator shaft allows very fine adjustment of switch to fit all applications
- Choose from eight different actuators including roller levers, plungers, and wobble sticks

ABP Series

Part Number	Price	Drawing Link	Actuator Type	Number of Conduit Holes	Conduit Threads	Max. Actuation Speed (m/s)	Min. Actuation Force (N) Torque (N•m)	Min. Positive Opening Force (N) Torque (N•m)	Photo
ABP1H14Z11	$31.50	PDF	Galvanized steel plunger	1	PG13.5	0.5	14N	40N	A
ABP2H14Z11	$32.00	PDF			1/2" NPT	0.5	14N	40N	A
ABP1H19Z11	$31.50	PDF	Galvanized steel plunger with roller		PG13.5	0.5	14N	40N	B
ABP2H19Z11	$32.00	PDF			1/2" NPT	0.5	14N	40N	B
ABP1H35Z11	$32.00	PDF	One-way lever with polyamide roller		PG13.5	1.0	8N	30N	C
ABP2H35Z11	$32.00	PDF			1/2" NPT	1.0	8N	30N	C
ABP1H41Z11	$31.50	PDF	Side rotary lever with polyamide roller		PG13.5	1.5	0.15 N•m	0.30 N•m	D
ABP2H41Z11	$32.00	PDF			1/2" NPT	1.5	0.15 N•m	0.30 N•m	D
ABP1H51Z11	$32.00	PDF	Side rotary adjustable lever with polyamide roller		PG13.5	1.5	0.15 N•m	0.30 N•m	E
ABP2H51Z11	$32.00	PDF			1/2" NPT	1.5	0.15 N•m	0.30 N•m	E
ABP1H71Z11	$32.00	PDF	Side rotary with stainless steel rod		PG13.5	1.5	0.15 N•m	0.30 N•m	F
ABP2H71Z11	$32.00	PDF			1/2" NPT	1.5	0.15 N•m	0.30 N•m	F
ABP1H92Z11	$32.00	PDF	Wobble lever w/ polyamide tip stainless steel spring		PG13.5	1.0	0.18 N•m	-	G
ABP2H92Z11	$32.00	PDF			1/2" NPT	1.0	0.18 N•m	-	G
ABP1H93Z11	$32.00	PDF	Wobble lever w/ stainless steel spring		PG13.5	1.0	0.18 N•m	-	H
ABP2H93Z11	$32.00	PDF			1/2" NPT	1.0	0.18 N•m	-	H

A

B

C

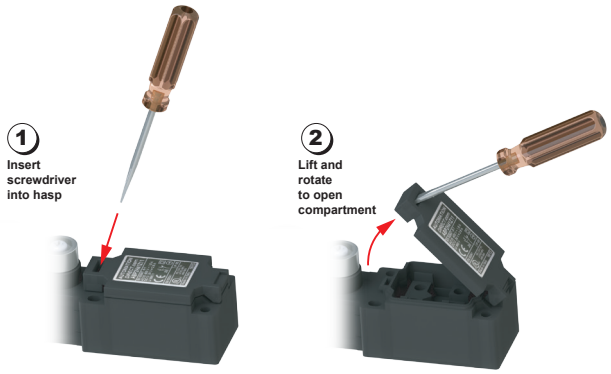
D

E

F

G

H



IEC Limit Switches Accessories

Replacement Contact Blocks

Easily-installed replacement contact blocks fit both heavy-duty IEC and double-insulated limit switches, including mini-DIN models.

Note: Limit switches come standard with snap-action contacts (AGZ11-SWITCH.) To replace contact block, remove limit switch cover. Carefully remove old contact block and install replacement. Contact blocks are supplied with an adapter to fit into larger ABM and ABP switches. Remove this adapter when installing contacts in mini-DIN AAP models.

Replacement Contact Blocks			
Part Number	***Price***	***Contact Type***	***Action***
AGZ11-SWITCH	$6.25	Snap-action 1 N.C. and N.O.	3ms change-over time
AGZ02-SWITCH	$6.00	Snap-action 2 N.C.	3ms change-over time
AGX11-SWITCH	$6.00	Slow-action 1 N.C. and 1 N.O.	Break before make
AGY11-SWITCH	$6.00	Slow-action overlay 1 N.C. and 1 N.O.	Make before break
AGW02-SWITCH	$6.50	Slow-action delay 2 N.C.	Simultaneous
AGW20-SWITCH	$4.50	Slow-action overlay 2 N.O.	Simultaneous

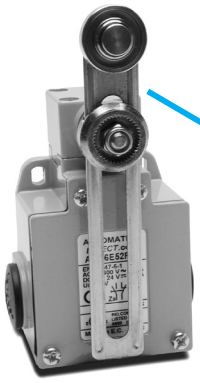
Additional Lever Arms, Spare Parts and Accessories for ABM Series

Additional Lever Arms/Spare Parts and Accessories			
Part Number	***Price***	***Drawing Link***	***Actuator Type***
AGE42-LEVER	$6.00	PDF	Lever with stainless steel roller for E42 models (replacement lever)
AGE44-LEVER	$6.00	N/A	Lever with 50mm diameter rubber roller (fits E42 models)
AGE52-LEVER	$7.25	PDF	Lever with stainless steel roller for E52 models (replacement lever)
AGE54-LEVER	$7.25	PDF	Lever with 50mm diameter rubber roller (fits E52 models)

Note: See the Bar Charts page of this section for more information.

Replacement actuator levers for heavy-duty IEC models
Easily-replaceable actuators for E42 and E52 model limit switches.

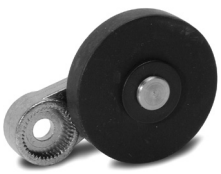
Note: These models have an E42 or E52 in the part number, for example, ABM1E42Z11.



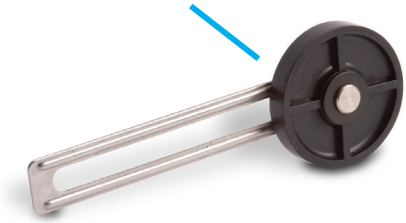
AGE52-LEVER

(Replacement lever shown installed on ABM5E52Z11 limit switch)

AGE44-LEVER



AGE54-LEVER



IEC Limit Switches Specifications

IEC Limit Switches Specifications			
Series		***AAM, AAP, ABM, ABP***	***ADM, ADP***
Environmental			
Degree of Protection		Plastic models: IP65 according to IEC 529 Metal models: IP66 according to IEC 144-CEI70-1; part number ADM2T93Z11 is IP65	
Temperature Range [1]	***Plastic Models***	Storage: -30 to 80°C [-22 to 176° F] Operating: -25 to 70°C [-13 to 158°F];	
	Metal Models	Storage: -30 to 80°C [-22 to 176°F] Operating: -10 to 70°C [14 to 158°F]; part number ADM2T9805Z11A -40 to 70°C [-40 to 158°F]	
Rated Impulse Withstand Voltage		6 kV (degree of pollution 3)	6 kV (degree of pollution 3)
Mechanical Ratings			
Working Positions [2]		All actuators can be rotated in 90° increments	
Mechanical Life		Straight line working heads: 30 million operations, side rotary heads: 25 million operations, multi directional heads: 10 million operations	25 million operations
Enclosure Material		Plastic models AAP and ABP: fiberglass-reinforced plastic-V0 class (UL94); Metal models AAM and ABM: die cast aluminum	ADP models: Reinforced thermoplastic ADM models: Zinc Alloy
Contact Blocks Rating			
Positive Opening [3]		All models except 98, 92, 93 operating heads	
Electrical Ratings	***AC15***	Make: 60A@120VAC; 30A @ 240VAC; 18A @ 400VAC Break:10A @ 24VAC; 6.5 A @130VAC; 3.1 A @ 230VAC; 1.8 A @ 400VAC	10A @ 24VAC, 6A @ 120VAC, 4A @ 400VAC
	DC13	2.8 A @ 24VDC; 0.5 A @ 110VDC	6A @ 24VDC, 0.55 A @125VDC, 0.4A @ 250VDC
Maximum Switching Frequency		Contact blocks: all two cycles per second	3600 (Cycles/hour)
Repeat Accuracy		0.01 mm on the operating points at 1 million operations	
Short-Circuit Protection		Cartridge fuses gl 10A-500V 10.3x38 1 100KA	10A @ < 500VAC (fuse type gG (gl))
Contact Resistance		25 mΩ	
Recommended Min. Operating Speed		With snap-action contacts: 20mm per minute [4] With slow-action contacts: 500mm per minute [5]	20mm per minute
Rated Insulation Voltage		690V	500V
Terminals Marking		According to CENELEC EN 50013	According to IEC 60947-5-1
Wiring Connections		2 x 2.5mm^2 (AWG14) to 2 x 0.5mm^2 (AWG18)	18-14 AWG [0.75 to 2.5 mm^2]
Wiring Terminal Type		Captive screw with self-lifting pressure plate	M3.5 screw with cable clamp (+, -) pozidriv 2
Electrical Protection		Double insulation (plastic models only)	ADM models Class 1, ADP models Class II - double insulation
Contact Blocks Performance			
Operation Frequency		3600 ops/h	
Electrical Durability (according to IEC 947-5-1)		Utilization categories AC-15 and DC-13; load factor of 0.5.	
Tools Needed		Phillips screwdriver, #1 #2 / Hex wrench, 10mm	Pozidriv 2 screwdriver
Approvals		UL E191072, CE	

[1] Minimum temperatures assume that the atmosphere is free of moisture, which could cause moving parts to freeze up.
[2] Some types of actuators, such as a long, heavy spring with the adjustable actuator fully extended, may not work properly if installed in a horizontal position.
[3] Positive opening in a snap-action contact block is performed by a rigid mechanism that forces the N.C. contact to open in case the snap-action mechanism fails. This would provide protection if, for example, the contacts became "welded" together by excessive current rush. Generally, positive opening is not considered to work properly on switches with actuators that are not a solid design (such as a spring or rubber roller), despite the fact that the contact block itself has positive opening. In order to be considered as having positive opening, a switch must not have flexible components between actuator actioning points and the electrical contact.
[4] This is the speed at which snap-action contact blocks are tested. There is no minimum operating speed for snap-action contacts because the speed has no influence on the switch action. When using spring actuators, the changeover time may vary from 1ms to 3ms from maximum to minimum operating speed.
[5] Slow-action contacts must not be operated at very low speeds because of the tendency to maintain the arc if contacts are not rapidly separated.

IEC Limit Switches Bar Charts

Limit switch types
Snap-action contact: A contact element in which the contact motion is independent of the speed of the actuator. This feature ensures reliable electrical performance even in applications involving very slow moving actuators.

Slow-make/slow-break contacts: A contact element in which the contact motion is dependent on the actuator speed.

Terminal identification (IEC)
Each terminal is marked with two digits. The first digit indicates the pole (circuit). The second digit indicates the type of contact.

_1-_2 is N.C., _3-_4 is N.O.
so 11-12, 21-22 are N.C., while 13-14, 23-24 are N.O.

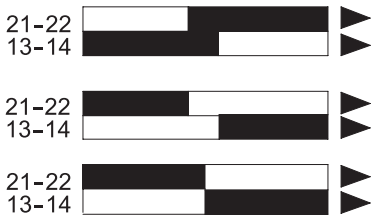
Terminal Markings	
European	
Terminal No.	***Type***
11-12	N.C. contact of pole no. 1 [1]
13-14	N.O. contact of pole no. 2 [1]
21-22	N.C. contact of pole no. 2 [2]
23-24	N.O. contact of pole no. 1 [2]

[1] With non-isolated contacts [2] With isolated contacts

Note: Green/yellow wire is physical earth ground.

= Contact open

= Contact closed



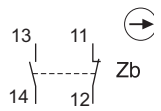
Make-before-break (overlapping) SPDT: the N.O. contact closes before the N.C. contact opens. (See ex: Y11)

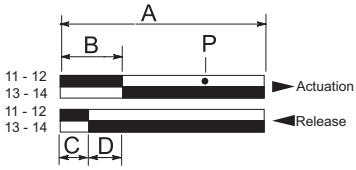
Break-before-make (offset) SPDT: the N.C. contact opens before the N.O. contact closes. (See ex: X11)

Simultaneous make and break SPDT: the N.C. contact opens at the same time as the N.O. contact closes. (See ex: Z11)

Contacts Configuration

Z11 Snap Action Contacts
1 N.O. and 1 N.C.





A = Max. travel of the operator in mm or degrees

B =Tripping travel of both contacts on actuation

C = Tripping travel of both contacts on release

D = Differential travel (between actuation and release)

P = Point from which positive opening is assured during actuation

Part Series	Displacement Values (mm [in] or degrees)			
	A	B	C	P
ABMxE11Z11	6.0 [0.24]	3.0 [0.12]	1.8 [0.07]	4.6 [0.18]
ABMxE13Z11	10.5 [0.41]	5.3 [0.21]	3.1 [0.12]	8.2 [0.32]
ABMxE32Z11	15.5 [0.61]	6.3 [0.25]	3.1 [0.12]	10.8 [0.43]
ABMxE42Z11	78º	33º	20º	49º
ABMxE52Z11	78º	33º	20º	49º
ABMxE71Z11	78º	33º	20º	49º
ABMxE92Z11	—	21º	9º	—
ABMxE93Z11	—	21º	21º	—
ABPxH14Z11	5.9 [0.23]	2.2 [0.09]	1.0 [0.04]	3.8 [0.15]
ABPxH19Z11	10.5 [0.41]	4.6 [0.18]	2.4 [0.09]	7.5 [0.30]
ABPxH35Z11	17 [0.67]	6.8 [0.27]	3.8 [0.15]	11.3 [0.44]
ABPxH41Z11	90º	31º	19º	47º
ABPxH51Z11	90º	31º	19º	47º
ABPxH71Z11	90º	31º	19º	47º
ABPxH92Z11	—	27º	15º	—
ABPxH93Z11	—	27º	15º	—

Bar Chart Examples
(cam angle is 30 degrees)

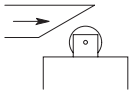
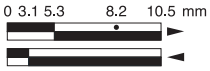


Diagram in millimeters/cam travel



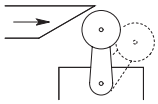
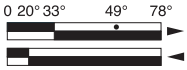


Diagram in degrees/lever rotation



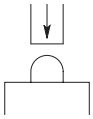
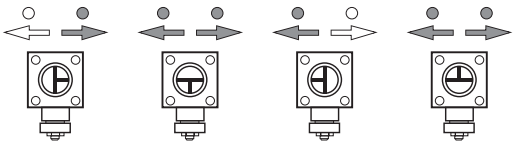


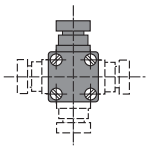
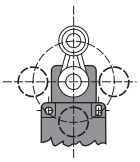
Diagram in millimeters/plunger travel

Changeable working heads (E42, E52, E71) models; view of cam insert when looking at bottom of head once removed from switch body.

To change position, push in and twist until it locks into place



Positioning - 90º each way



Adjustable lever from 0-360º, 6º each increment