General Specifications		
Operating Temperature	0° to 60°C (32° to 140°F)	
Storage Temperature	-20° to 85°C (-4° to 185°F)	
Humidity	5 to 95% (non-condensing)	
Environmental Air	No corrosive gases permitted	
Vibration	IEC60068-2-6 (Test Fc)	
Shock	IEC60068-2-27 (Test Ea)	
Enclosure Type	Open Equipment	
A A	UL61010-2 - UL File # E185989 Canada and USA	
Agency Approvals	CE Compliant EN61131-2*	
Noise Immunity	NEMA ICS3-304	
EU Directive	See the "EU Directive" topic in the Help File	
Weight	488g (17.2 oz)	

^{*}Meets EMC and Safety requirements. See the D.O.C. for details.

Power Supply Specific	ations
Nominal Voltage Rating	120–240 VAC
Input Voltage Range (Tolerance)	85–264 VAC
Rated Operating Frequency	47–63 Hz
Maximum Input Power	40VA
Cold Start Inrush Current	1.5A, 2ms
Maximum Inrush Current (Hot Start)	1.5A, 2ms
Internal Input Fuse Protection	Micro fuse 250V, 2A Non-replaceable
Heat Dissipation	24.9W Max
Isolated User 24VDC Output	24VDC @ 0.3A max, <1V P-P Ripple, Integrated self-resetting short circuit protection
Voltage Withstand (dielectric)	1500VAC Power Inputs to Ground applied for 1 minute 1500VAC Ground to 24VDC applied for 1 minute

CPU Specifications		
Program Memory Type	FLASH memory	
User Data Memory Type	Battery Backed RAM, User configurable	
Pluggable Option Module	RS-232, RS-485, Ethernet 10/100 BASE-T (1Mbps throughput max), USB 2.0 Type B	
Expansion Modules	4 expansion modules max	
Real Time Clock Accuracy	±2.6s per day typical at 25°C ±8s per day max at 60°C	
Programming Software	Do-more Designer – Ver. 2.0 or higher	
Programming Cable Options	BX-PGM-CBL	
Custom Label Window Size	0.75" x 2.25" (19mm x 57.2mm)	

Terminal Bl	ock Connection Options
BX-RTB36	Terminal Block Kit, 90-degree screw type, fits all BRX 36-point PLCs. Kit includes (12) 5-pin 5mm terminal blocks.
BX-RTB36-1	Terminal Block Kit, 180-degree spring clamp type, fits all BRX 36-point PLCs. Kit includes (12) 5-pin 5mm terminal blocks.
ZL-BX-CBL15	ZIPLink PLC I/O cable, 15-position terminal block to 24-pin connector, 24AWG. 0.5 meter (1.6 ft.) length, 4 required.
ZL-BX-CBL15-1	ZIP Link PLC I/O cable, 15-position terminal block to 24-pin connector, 24AWG. 1 meter (3.3 ft.) length, 4 required.
ZL-BX-CBL15-2	ZIP Link PLC I/O cable, 15-position terminal block to 24-pin connector, 24AWG. 2 meter (6.6 ft.) length, 4 required.
ZL-BX-CBL15-1P	ZIP Link PLC I/O cable, 15-position terminal block to pigtail connection, 24AWG. 1 meter (3.3 ft.) length, 4 required.
ZL-BX-CBL15-2P	ZIP Link PLC I/O cable, 15-position terminal block to pigtail connection, 24AWG. 2 meter (6.6 ft.) length, 4 required.
ZL-RTB20	ZIP Link Two-Level Feedthrough Module. 20 pole, 35mm DIN mount, 4 required.
ZL-RTB20-1	ZIP Link Three-Level Feedthrough Module. 20 pole, 35mm DIN mount, 4 required.

Dimensional Information 4.41" [112.1mm]	1.23" 4.59" 116.7mm]	4.25" [107.9mm]
Mounting Restric	tions	
AIRFLOW		
2" (50mm) Minimum from Enclosure or Wire Duct	Josure from Wire Duct	(50mm) Minimum m Enclosure or re Duct
2" (50mm Minimum from Enc	Minimum (

Terminal Block Connector Specifications			ications
Part Number	BX-RTB03S	BX-RTB36	BX-RTB36-1
Connector Type	Screw Type-90°	Screw Type-90°	Spring Clamp Type-180°
Wire Exit	180°	180°	180°
Pitch	3.5mm	5.0mm	5.0mm
Screw Size	M2	M2.5	N/A
Recommended Screw torque	<1.77 lb·in (0.2 N·m)	< 3.98 lb·in (0.45 N·m)	N/A
Screwdriver Blade Width	2.5mm	3.5mm	3.5mm
Wire Gauge (Single Wire)	28-16 AWG	28-12 AWG	28-14 AWG
Wire Gauge (Dual Wire)	28-16 AWG	28-16 AWG	28-16 AWG (Dual Wire Ferrule Required)
Wire Strip Length	0.24in (6mm)	0.3in (7.5mm)	0.37in (9.5mm)
Equiv. Dinkle part #	EC350V-03P-BK	5ESDV-05P-BK	5ESDSR-05P-BK

CPU Status Indicators			
Indicator	Status	Description	
	OFF	Base Power OFF	
PWR	Green	Base Power ON	
	Yellow	Low Battery	
	OFF	CPU is in STOP Mode	
RUN	Green	CPU is in RUN Mode	
Yellow		Forces are Active	
	OFF	No ROM Activity, No SD Card	
MEM	Yellow	ROM Activity (Flash or SD Card)	
Green		SD Card Installed and Mounted	
	Red	SD Card Installed and Not Mounted	
ERR OFF Red		CPU is functioning normally	
		CPU Fatal Hardware Error or Software Watchdog Error	

Built-in RS-232/485 Port Specifications		
Port Name	RS-232/RS-485 Serial Port	
Description*	Non-isolated serial port that can communicate via RS-232 or RS-485 (software selectable). Includes ESD protection and built-in surge protection.	
Supported Protocols	Do-more Protocol (Default) Modbus RTU (Master & Slave) K-Sequence (Slave) ASCII (In & Out)	
Data Rates	1200, 2400, 4800, 9600, 19200, 38400, 57600, and 115200	
Default Settings	RS-232, 115200 bps, No Parity, 8 Data Bits, 1 Stop Bit, Station #1	
Port Type	3-pin terminal strip 3.5mm pitch	
Port Status LED	Green LED is illuminated when active for TXD and RXD	
RS-485 Station Addresses	1-247	
Cable Decemmendations	RS-232 use L19772-XXX from AutomationDirect.com	
Cable Recommendations	RS-485 use L19827-XXX from AutomationDirect.com	
Replacement Connector	ADC Part # BX-RTB03S	
	Dinout BS222 BS495	





GND

D-

D+

^{*} NOTE: When using RS-485, a terminator resistor is built-in and software selectable.

CPU Mode Switch Functions		
RUN position	CPU is forced into RUN Mode if no errors are encountered.	
TERM position	RUN, PROGRAM and DEBUG modes are available. In this position, the mode of operation can be changed through the Do-more Designer Software.	
STOP position	CPU is forced into STOP Mode.	

VAUTOMATION DIRECT







BX-DM1-36ER

BRX MPU with Do-more! DM1 technology

120 VAC required, serial port, microSD slot, Discrete Input: 20-point, sink / source, Discrete Output: 16-point, relay.

I/O Terminal Blocks sold separately. (See Terminal Block Connection Options table).

Document Name	Edition/Revision	Date
BX-DM1-36ER	1st Ed. RevE	9/8/2021

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Equipment damage or serious injury to personnel can result from the failure to follow all applicable codes and standards. We do not guarantee the products described in this publication are suitable for your particular application, nor do we assume any responsibility for your product design, installation, or operation.

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Do-more BRX Manual available at www.automationdirect.com/pn/doc/manual/BX-DM1-36ER



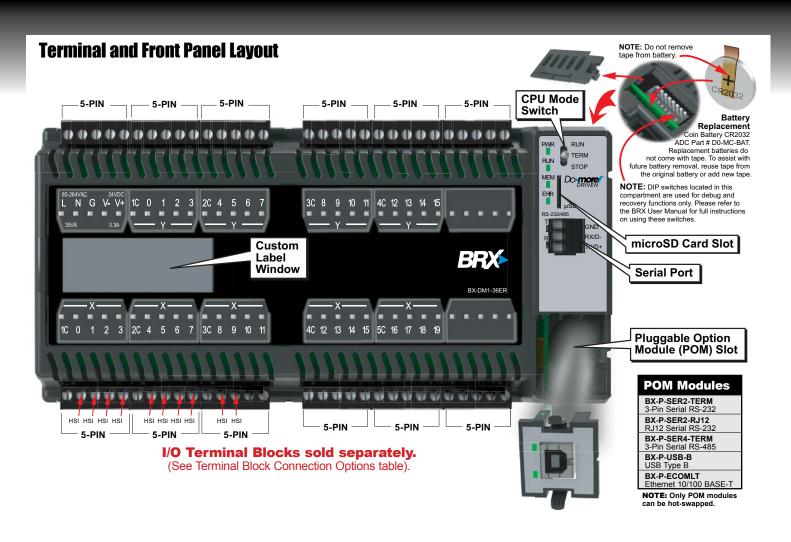
IMPORTANT!



Hot-Swapping Information

Note: This device cannot be Hot Swapped.

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Discrete Input S	pecifications
Input Type	Sink/Source
Total Inputs per Module	20 Total – 10 High Speed (X0X9)* 10 Standard (X10X19) *All inputs may be used as standard inputs
Commons	5 (4 points/common) Isolated
Nominal Voltage Rating	12–24 VAC/DC
Input Voltage Range	9–30 VAC/DC
Maximum Voltage	30 VAC/DC
DC Frequency	0-250kHz - High Speed
Minimum Pulse Width	0.5 μs - High Speed
AC Frequency	47–63 Hz (60–240Hz filter must be set in software for AC operation)
Input Impedance	3kΩ @ 24VDC
Input Current (typical)	6mA @ 24 VAC/DC
Maximum Input Current	12mA @ 30 VAC/DC
Maximum OFF Current	2.0 mA
ON Voltage Level	> 9.0 VAC/VDC
OFF Voltage Level	< 2.0 VAC/VDC
Status Indicators	Logic Side, Green

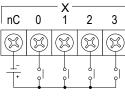
Discrete Output Specifications		
Output Type	Relay Form A (SPST)	
Total Outputs per Module	16 Relay	
Commons	4 (4 points/common) Isolated	
Maximum current per common	8A	
Nominal Voltage Ratings	12–48 VDC, 24–240 VAC	
Operating Voltage Range	5–60 VDC, 5–264 VAC	
Maximum Voltage	60VDC, 264VAC	
Minimum Output Current	0.1mA @ 24VAC/DC	
Maximum Output Current	2A	
Maximum Leakage Current	1μA (DC), 300μA (AC) due to RC snubber	
Maximum Switching Frequency	10Hz	
Status Indicators	Logic Side, Green	

Input Function	Inputs Required ¹		10/ 10E	18/ 18E	36/ 36E
High-Speed Counting Position Scaling Frequency Measurement	1	Up counters			
	1	Down counters			
	2	Up/Down counters			
	2	Pulse/Direction (Bidirectional) counters	Up to (3)		
	2	Quadrature (A and B) counters			
	3	Quadrature (A and B with Z) counters			
Interval Measurement	1	Single Input (Edge) timers			
	2	Dual Input (Dual Edge) timers			
Duration Measurement	1	Single Input (Edge) timers			
Table-Driven Output(s) ²		Programmable limit switches			
		Preset tables	Up to (4)		
Interrupt(s)	4	Input interrupts			(4)
	0	Timer interrupts			
	0	Match register interrupts			

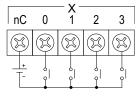
- Standard inputs may be used with high-speed functions, but at lower response frequencies of approximately 120Hz.
- Table Driven Output(s) are triggered by an Axis Position or a high-speed counter/timer accumulator value. It requires the selection of 1 discrete output. (see HSO Note 1 below)

I/O Wiring **Discrete Input** Wiring

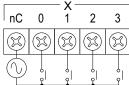
Sinking Input



Sourcing Input

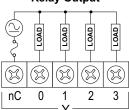


AC Input

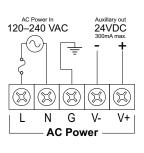


Discrete **Output Wiring**





Supply Power Wiring



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