

IRONHORSE® HELICAL GEARBOX USER MANUAL



USER MANUAL REVISION HISTORY

Please include this Manual Number and the Manual Issue, both shown below, when communicating with AutomationDirect Technical Support regarding this publication.

MANUAL NUMBER: **IH-HGR_UMW**

MANUAL ISSUE: **THIRD EDITION**

ISSUE DATE: **10/03/2019**

Publication History		
Issue	Date	Description of Changes
First Edition	06/02/2016	Original Issue
1st Edition Rev. A	06/07/2016	Revised dimensional drawing
1st Edition Rev. B	10/09/2018	Added additional installation information in chapter 3
Second Edition	06/07/2019	User manual formatting and name change (was "IH-HG-USER-M-WO") Ch3: Brass vent plug
2nd Edition Rev. A	08/30/2019	Ch3: Bearing and seal sizes
Third Edition	10/03/2019	Ch2: Revised efficiency specs; Added new breather plug accessories

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