

# **STRIDE® MB GATEWAY**

## **USER MANUAL REVISION HISTORY**

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Please include this Manual Number and the Manual Issue, both shown below, when communicating with AutomationDirect Technical Support regarding this publication.

**Manual Number:**    ***SGW-USER-M***  
**Manual Issue:**     ***1st Edition, Revision G***  
**Issue Date:**       ***October 21, 2021***

<b>Publication History</b>		
<b><i>Issue</i></b>	<b><i>Date</i></b>	<b><i>Description of Changes</i></b>
First Edition	03/28/2018	Initial Release
1st Edition, Revision A	06/29/2018	Clarified input voltage range, clarified supported web browsers.
1st Edition, Revision B	10/26/2018	Updated IP addresses in Application Examples.
1st Edition, Revision C	09/09/2019	Updated screenshots, minor clarifications.
1st Edition, Revision D	02/12/2020	Added Appendix D: Security Considerations for Control Systems Networks.
1st Edition, Revision E	08/17/2020	Clarified imported configuration filenames.
1st Edition, Revision F	04/01/2021	Corrected terminating resistor on RS-485 wiring diagrams.
1st Edition, Revision G	10/21/2021	Corrected RS-232 Flow Control options.

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