

DirectSOFT5 Auto-tune PID

Some of the traditional PLC companies require a separate ladder program for each PID loop and for loop scheduling. We make it automatic. Get up and

- · Fill out a chart for alarms and ramp/soak
- Automatic loop scheduling
- Programming software includes the loop tune screen with trending (shown to the left)
- · Loop auto-tuning, which allows the CPU to automatically determine the near-optimum loop settings

Practical high-density modules

DL205 I/O modules offer a wide range of points per module including 4-pt., 8-pt., 12-pt., 16-pt. and 32-pt. modules. To help you wire them fast and inexpensively, we offer **ZIP**Link quick connection cables and terminal blocks that allow you to connect the PLC I/O modules to terminal blocks in seconds. These easily pay for themselves by reducing wiring costs. We also offer relay, fused and LED ZIPLink modules. For information on our 5-second wiring solution, see ZIPLinks in the Terminal Blocks and Wiring

DL05/06 PLC DL105 PLC DL205 PLC DL305 DL405

PLC

Field I/O

PLC

Software

C-more

Other HMI

AC Drives

Votors

Controls

Proximity

Sensors

Photo Sensors

Limit Switches

Encoders

Current Sensors

Pushbuttons

Process

Relays/

Comm

TB's & Wiring

Power

Circuit Protection

Enclosures

Appendix

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